



ERROR CODE	SYMPTON	FAULT	CAUSE	REMEDY
NE1	MACHINE SWITCHED ON BUT NO POWER INDICATION	<ul style="list-style-type: none">FUSE BLOWN OR CIRCUIT BREAKER TRIPPEDNO POWER FROM TERMINAL 1 ON SELECTOR SWITCH	<ul style="list-style-type: none">FAULTY SELECTOR SWITCH	<ul style="list-style-type: none">REPLACE FUSE OR RESET CIRCUIT BREAKER, IF THIS FAILS TO RECTIFY PLEASE CONTACT NORRISREPLACE SELECTOR SWITCH
NE2	RINSE NOT HEATING	<ul style="list-style-type: none">ELEMENT NOT HEATINGNO POWER TO ELEMENT	<ul style="list-style-type: none">O/C ELEMENT,BURNT WIRING AT ELEMENT OR T/STATO/C T/STAT,O/C SELECTOR SWITCH (CHECK CONTACTS 3&4)	<ul style="list-style-type: none">REPLACE ELEMENT,REPAIR WIRING,REPLACE T/STATREPLACE SELECTOR SWITCH
NE3	NOT FILLING	<ul style="list-style-type: none">NO HOT WATERSOLENOID VALVE NOT OPENINGNO POWER TO SOLENOID VALVE	<ul style="list-style-type: none">TAP TURNED OFFFAULTY SOLENOID VALVEFAULTY PRESSURE SWITCHFAULTY RELAYRINSE READY T/STAT, FAULTY/OUT OF ADJUSTMENT	<ul style="list-style-type: none">TURN TAP ONREPLACEREPLACE PRESSURE SWITCHREPLACEREPLACE OR RE-CALIBRATE



ERROR CODE	SYMPTON	FAULT	CAUSE	REMEDY
NE4	WASH NOT HEATING	<ul style="list-style-type: none">• ELEMENT NOT HEATING• NO POWER AT WASH TANK ELEMENT	<ul style="list-style-type: none">• O/C ELEMENT• BURNT WIRING AT ELEMENT &T/STAT• WASH TANK ELEMENT T/STAT FAULTY OR OUT OF ADJUSTMENT• FAULTY PRESSURE SWITCH	<ul style="list-style-type: none">• REPLACE ELEMENT• REPAIR WIRING• REPLACE OR RE-CALIBRATE• REPLACE PRESSURE SWITCH
NE5	NOT WASHING	<ul style="list-style-type: none">• PUMP• MOTOR NOT OPERATING• TIMER• BLOCKAGE IN PIPEWORK	<ul style="list-style-type: none">• BROKEN IMPELLOR• FAULTY MOTOR• FAULTY CAPACITOR• FAULTY TIMER• FOREIGN MATERIAL IN PIPE	<ul style="list-style-type: none">• REPLACE COMPONENT• REPLACE MOTOR• REPLACE CAPACITOR• REPLACE TIMER• CLEAN PIPEWORK
NE6	NOT RINSING	<ul style="list-style-type: none">• SEE NOT FILLING	<ul style="list-style-type: none">• SEE NOT FILLING	<ul style="list-style-type: none">• SEE NOT FILLING
NE7	NOT DRAINING	<ul style="list-style-type: none">• BLOCKAGE IN DRAIN PUMP OR HOSE• NO POWER TO DRAIN PUMP• DRAIN PUMP NOT OPERATING	<ul style="list-style-type: none">• FOREIGN MATERIAL IN DRAIN PUMP OR HOSE• FAULTY TIMER UNIT• FAULTY SELECTOR SWITCH• FAULTY DRAIN PUMP	<ul style="list-style-type: none">• REMOVE BLOCKAGE• REPLACE TIMER UNIT• REPLACE SELECTOR SWITCH• REPLACE