



ERROR CODE	SYMPTON	FAULT	CAUSE	REMEDY
NE1	MACHINE SWITCHED ON BUT NO POWER INDICATION	<ul style="list-style-type: none"> <li>FUSE BLOWN OR CIRCUIT BREAKER TRIPPED</li> </ul>		<ul style="list-style-type: none"> <li>REPLACE FUSE OR RESET CIRCUIT BREAKER, IF THIS FAILS TO RECTIFY PLEASE CONTACT NORRIS</li> </ul>
NE2	RINSE NOT HEATING	<ul style="list-style-type: none"> <li>HEATING CONTACTOR NOT ENERGISED</li> <li>NO POWER TO CONTACTOR</li> <li>ALL 3 ELEMENTS NOT HEATING</li> </ul>	<ul style="list-style-type: none"> <li>FAULTY CONTACTOR</li> <li>TEMPERATURE CONTROLLER FAULTY OR OUT OF CALIBRATION</li> <li>FAULTY NEUTRAL</li> </ul>	<ul style="list-style-type: none"> <li>REPLACE CONTACTOR,</li> <li>REPLACE OR RE-CALIBRATE</li> <li>REPAIR WIRING</li> </ul>
NE3	NOT FILLING	<ul style="list-style-type: none"> <li>NO HOT WATER</li> <li>RINSE PUMP NOT PUMPING</li> <li>RINSE PUMP NOT OPERATING</li> </ul>	<ul style="list-style-type: none"> <li>TAP TURNED OFF</li> <li>BROKEN IMPELLOR</li> <li>HOOD SWITCH FAULTY OR OUT OF ADJUSTMENT</li> <li>FAULTY CAPACITOR</li> <li>FAULTY MOTOR</li> <li>FAULTY CONTACTOR</li> <li>FAULTY TIMER</li> <li>FAULTY SELECTOR SWITCH (CHECK BETWEEN CONTACTS 7&amp;8)</li> </ul>	<ul style="list-style-type: none"> <li>TURN TAP ON</li> <li>REPLACE IMPELLOR</li> <li>REPLACE OR ADJUST</li> <li>REPLACE CAPACITOR</li> <li>REPLACE MOTOR</li> <li>REPLACE CONTACTOR</li> <li>REPLACE TIMER</li> <li>REPLACE</li> </ul>



ERROR CODE	SYMPTON	FAULT	CAUSE	REMEDY
NE4	WASH NOT HEATING	<ul style="list-style-type: none"><li>• ELEMENT NOT OPERATING</li><li>• NO POWER AT ELEMENT</li></ul>	<ul style="list-style-type: none"><li>• O/C ELEMENT</li><li>• FAULTY PRESSURE SWITCH</li><li>• PRESSURE SWITCH AIR BELL OR LINE BLOCKED</li><li>• TEMPERATURE CONTROLLER FAULTY OR OUT OF CALIBRATION</li></ul>	<ul style="list-style-type: none"><li>• REPLACE</li><li>• ADJUST OR REPLACE</li><li>• CLEAN</li><li>• REPLACE OR RE-CALIBRATE</li></ul>
NE5	NOT WASHING	<ul style="list-style-type: none"><li>• PUMP</li><li>• MOTOR NOT OPERATING</li></ul>	<ul style="list-style-type: none"><li>• BROKEN IMPELLOR</li><li>• FAULTY TIMER</li><li>• FAULTY MOTOR</li><li>• FAULTY CAPACITOR</li><li>• FAULTY CONTACTOR</li></ul>	<ul style="list-style-type: none"><li>• REPLACE COMPONENT</li><li>• REPLACE TIMER</li><li>• REPLACE MOTOR</li><li>• REPLACE</li><li>• REPLACE</li></ul>
	<b>BT2000 ONLY</b>	<ul style="list-style-type: none"><li>• BLOCKAGE IN PIPEWORK</li><li>• MOTOR NOT OPERATING</li></ul>	<ul style="list-style-type: none"><li>• FOREIGN MATERIAL IN PIPE</li><li>• TRIPPED OVERLOAD</li><li>• FAULTY CONTACTOR</li><li>• FAULTY MOTOR</li></ul>	<ul style="list-style-type: none"><li>• CLEAN PIPEWORK</li><li>• RESET OVERLOAD</li><li>• REPLACE CONTACTOR</li><li>• REPLACE MOTOR</li></ul>
NE6	NOT RINSING	<ul style="list-style-type: none"><li>• SEE NOT FILLING</li></ul>	<ul style="list-style-type: none"><li>• SEE NOT FILLING</li></ul>	<ul style="list-style-type: none"><li>• SEE NOT FILLING</li></ul>